

## MARKETING SPECIFICATIONS

**Confidential Information:** This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

PRODUCT NAME Aseptic Non - Acidified Banana Puree in Drum ITEM CODE 82207

ISSUE NUMBER 4 ISSUE DATE May 03, 2024

SUPERSEDES ISSUE 3 SUPERSEDES DATE February 22, 2024

GENERAL INFORMATION			
<b>Product Description</b>	The product is produced from sound, mature, and ripe bananas that are mashed, pulped, and strained; pulp is sterilized and filled aseptically in an aseptic bag.		
Ingredients List	Ripe Banana		
Country of Origin	Philippines		
Intended Customer	Universal		
PRODUCT SPECIFICATIONS			
NET WEIGHT	Minimum Average: 230 kg		
BRIX	Minimum: 20°B		
ACID	Maximum: 0.45%		
рН	Maximum: 5.0		
Viscosity	Minimum: 3000 cPs		
PHYSICAL CHARACTERISTICS			
Appearance	Creamy and with no foreign contaminants.		
Texture	Typical soft, palatable texture, smooth homogenous puree		
Flavor	Typical sweet, pleasant, mature banana odor, free from any off-flavor and odor		
Color	Creamy beige to light brown		
MICROBIOLOGICAL CHARACTERISTICS			
<b>Total Plate Count</b>	<10 cfu/g		
Yeast and Molds	<10 cfu/g		
Coliform	Negative		
PACKAGING			
CODING	Sticker tag on drum		

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PRIMARY CONTAINER	Aseptic Bag	
SECONDARY CONTAINER	Drum	
STORAGE AND SHIPMENT		
STORAGE INSTRUCTIONS	Ambient temperature at 32°C. Controlled ambient temperature at 15°C to 24°C. Chilled at 0°C to 4°C.	
SHIPPING	Ship ambient in dry container.	
SHELF LIFE	Ten (10) months at ambient temperature of 32°C.  Twelve (12) months at controlled ambient temperature of 15°C to 24°C.  Twenty-four (24) months at chilled temperature of 0°C to 4°C.	

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