



MARKETING SPECIFICATIONS

Confidential Information: This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

PRODUCT NAME	Aseptic Acidified Banana Puree in Drum	ITEM CODE	82216
ISSUE NUMBER	4	ISSUE DATE	May 03, 2024
SUPERSEDES ISSUE	3	SUPERSEDES DATE	February 22, 2024

GENERAL INFORMATION

Product Description	The product is produced from sound, mature, and ripe bananas that are mashed, acidified, pulped, and strained; pulp is sterilized and filled aseptically in an aseptic bag.
Ingredients List	Ripe Banana, Citric Acid (Acidulant)
Country of Origin	Philippines
Intended Customer	Universal

PRODUCT SPECIFICATIONS

NET WEIGHT	Minimum Average: 230 kg
BRIX	Minimum: 20°B
ACID	Maximum: 0.70%
pH	Maximum: 4.6
Viscosity	Minimum: 3000 cPs

PHYSICAL CHARACTERISTICS

Appearance	Creamy and with no foreign contaminants.
Texture	Typical soft, palatable texture, smooth homogenous puree
Flavor	Typical sweet, pleasant, mature banana odor, free from any off-flavor and odor
Color	Light beige to beige

MICROBIOLOGICAL CHARACTERISTICS

Total Plate Count	<10 cfu/g
Yeast and Molds	<10 cfu/g
Coliform	Negative

PACKAGING

CODING	Sticker tag on drum
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PRIMARY CONTAINER	Aseptic Bag
SECONDARY CONTAINER	Drum
STORAGE AND SHIPMENT	
STORAGE INSTRUCTIONS	Ambient temperature at 32°C. Controlled ambient temperature at 15°C to 24°C. Chilled at 0°C to 4°C.
SHIPPING	Ship ambient in dry container.
SHELF LIFE	Ten (10) months at ambient temperature of 32°C. Twelve (12) months at controlled ambient temperature of 15°C to 24°C. Twenty-four (24) months at chilled temperature of 0°C to 4°C.

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