24 E	S.A. HERBAL BIOACTIVES LLP Finished Product Specification Product Name: Shilajit Dry Extract Botanical Name: <i>Asphaltum</i>		$O^{VE}R$
JAIRAMDASS Khushiram since 1875			tears of Quality Trust
Document No.	SAH/QCD/F/FGS/STN/25 Date of issue		03/02/2023
Effective date	04/02/2023 Next revision due date		02/02/2026
Supersedes	SAH/QCD/F/FGS/002 Version No.		02
Part Used	Stone Herb Ratio		10:1

Sr. No	Test Parameter	Reference	Specification		
1.0	Description				
1.1	Appearance	Organoleptic	Brown to dark brown colour Powder		
1.2	Odor	(SAH/SOP/QCD/OL/FG/00)	Characteristic		
1.3	Taste		Characteristic		
2.0	Analytical Data				
2.1	Identification (By Gravimetry)	SAH/MOA/QCD/GV/FA/11	Presence of FulvicAcid - Positive		
2.2	Loss on drying (at 105 °C)	IP 2014 (SAH/STP/QCD/LOD/01)	NMT 5.0%		
2.3	Bulk density	IP 2014	NLT 0.25gm/ml		
2.4	Tapped density (gm/ml)	IP 2014 (SAH/STP/QCD/BDTD/06)	NLT 0.30gm/ml		
2.5	Particle size	Dry Sieve analysis (SAH/STP/QCD/PS/07)	NLT 95.0% Passing through 40mesh		
2.6	pH (1% w/v solution)	IH (SAH/STP/QCD/PH/02)	4.0 to 7.0		
3.0	% Assay (On a dried basis)				
3.1	Fulvic Acid (By Gravimetry)	SAH/MOA/QCD/GV/FA/11	NLT 40.0%		
4.0	Heavy Metals				
4.1	Lead		NMT 2.0 ppm		
4.2	Arsenic	ICP-MS	NMT 1.1 ppm		
4.3	Cadmium	(By NABL-approved external laboratory)	NMT 0.3 ppm		
4.4	Mercury		NMT 0.1 ppm		
5.0	Residual Solvents				
5.1	Residual Solvents	SAHB/GC-HS/RS/00	Complies as per EU regulations		
6.0	Pesticides				
6.1	Total Pesticides	GC-MS (By NABL-approved external laboratory)	Complies as per EU regulations		

	Prepared by	Checked by	Approved by
Name	Mr. Ram Prajapati	Mrs. Ranjana Kobal	Mr. Vijay Baghel
Designation	QC Executive	QC Head	QA Head
Signature	Real	Ferrat.	france

-	S.A. HERBAL BIOACTIVES LLP		$O^{VE}R$
JAIRAMDASS Khushiram since 1875	Finished Product Specification Product Name: Shilajit Dry Extract Botanical Name: <i>Asphaltum</i>		140 tears of Quality Trust
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7.0	Ethylene Oxide (ETO)			
7.1	Ethylene oxide	GC-MS/MS (By NABL-approved external laboratory)	NMT 0.1ppm	
8.0	Pyrrolizidine Alkaloids (PA)			
8.1	Pyrrolizidine alkaloids	LC-MS/MS (By NABL-approved external laboratory)	Complies as per EU regulations	
9.0	Microbiological Enumeration			
9.1	Total aerobic microbial Count	SAH/SOP/QCD/MIC/MLTTPC/11 (USP)	NMT 1000 cfu/gm	
9.2	Total yeasts & molds count	SAH/SOP/QCD/MIC/MLTYMC/17 (USP)	NMT 100 cfu/gm	
9.3	Pathogens			
9.3.1	Escherichia coli	SAH/SOP/QCD/MIC/MLTE/13 (USP)	Absent/gm	
9.3.2	Salmonella	SAH/SOP/QCD/MIC/MLTS/16 (USP)	Absent/10gm	

Storage Condition	Store in a cool and dry place away from direct sunlight, heat & moisture.	
Shelf life	Three years in original packed conditions from the date of manufacturing.	
Packaging	25 Kg Suitable for foodstuff packed in double poly bags unless otherwise required by the customer.	
	The product is neither derived from GMO nor any kind of GMO ingredients used in the manufacturing process.	
Declaration	The product is not subjected to radiation and doesn't consist of, or contain allergen products.	
	The product is fit for human consumption.	

## **Revision History:**

Version No.	Effective Date	Reason for Revision
02	04/02/2023	New format adopted.

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	Prepared by	Checked by	Approved by
Name	Mr. Ram Prajapati	Mrs. Ranjana Kobal	Mr. Vijay Baghel
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